



MODEL H-1X

PARTS MANUAL

Rev 1.00 10-15-21



CMA DISHMACHINES
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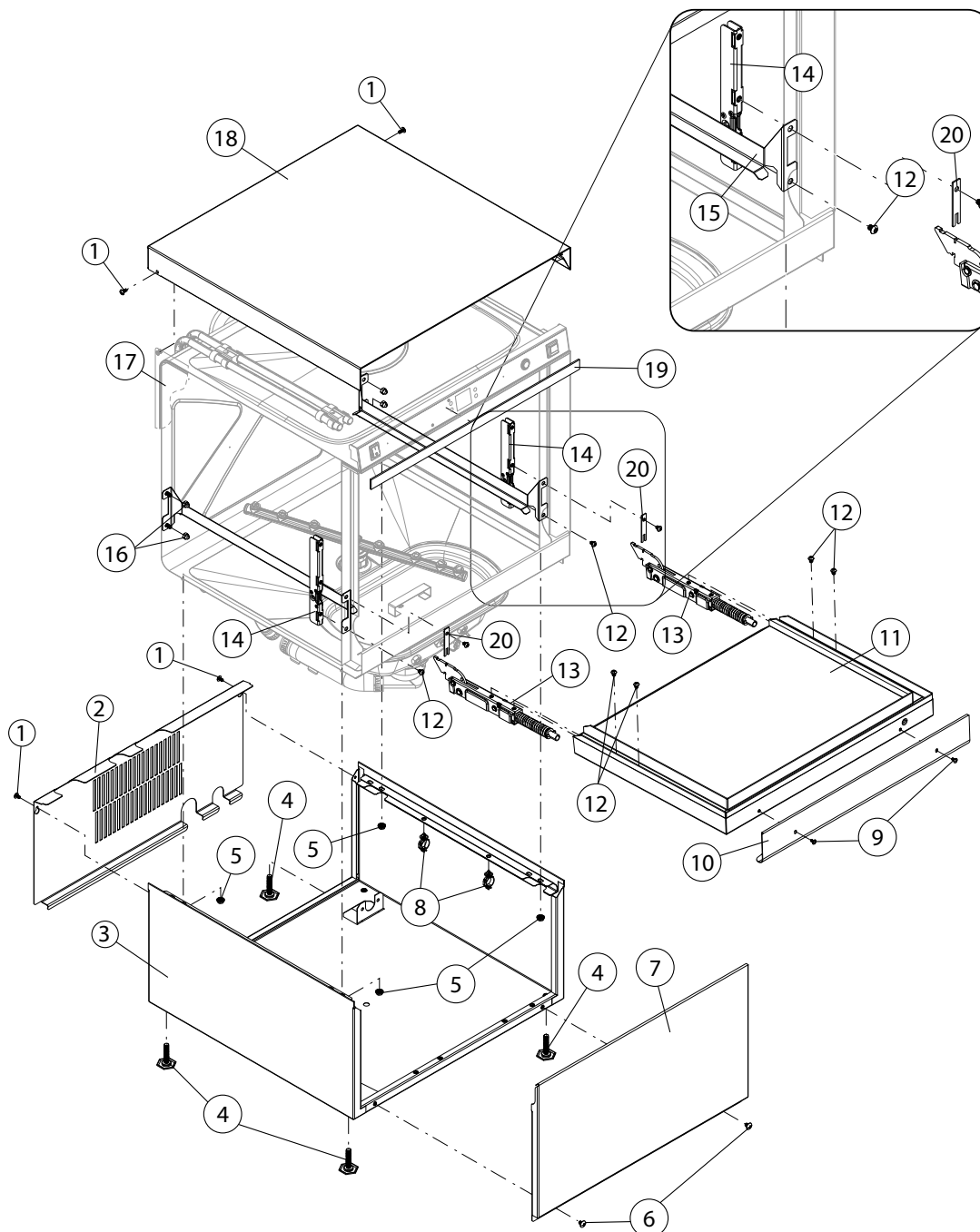
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Initial Parts Kit

P/N	DESCRIPTION	Qty
02107.65	Drain Ball Solenoid 120V	1
02107.73	Switch, Reed Aleph	1
02107.78	Heater, Wash Tank	1
02107.82	Thermistor, KΩ, 2 Wire Assm	1
02107.07	Heater, 5kW/220V	1
02107.08	Thermistor, Probe Assm	1
02103.19	Thermostat, High Limit 240f	1
02107.10	Thermistor, 10kΩ, 2-wire	1
02107.13	Valve, Water Inlet 220V H-1X Series	1
02107.06	Contactor, 3 Pole 220VAC Coil	1
02107.15	Switch, Rocker DPST 250V Neon	1
02107.21	Kit, Control Board	1
02107.51	Contact, Switch Momentary (N.O.)	1
02103.10	Pump Motor Assm, 220V	1
02107.39	Spray Arm, H-1X Complete Assembly	1
02107.25	Nozzle 1, Spray Arm, H-1X	1
02107.26	Nozzle 2, Spray Arm, H-1X	1
02107.28	Nozzle 3, Spray Arm, H-1X	1
02107.30	Nozzle 4, Spray Arm, H-1X	1
02107.31	Nozzle 5, Spray Arm, H-1X	1
02107.33	End Cap, Spray Arm, H-1X	1
00415.20	Chemical Pump Assm 220V	1
02257.00	Squeeze Tube, Norprene 8"	1

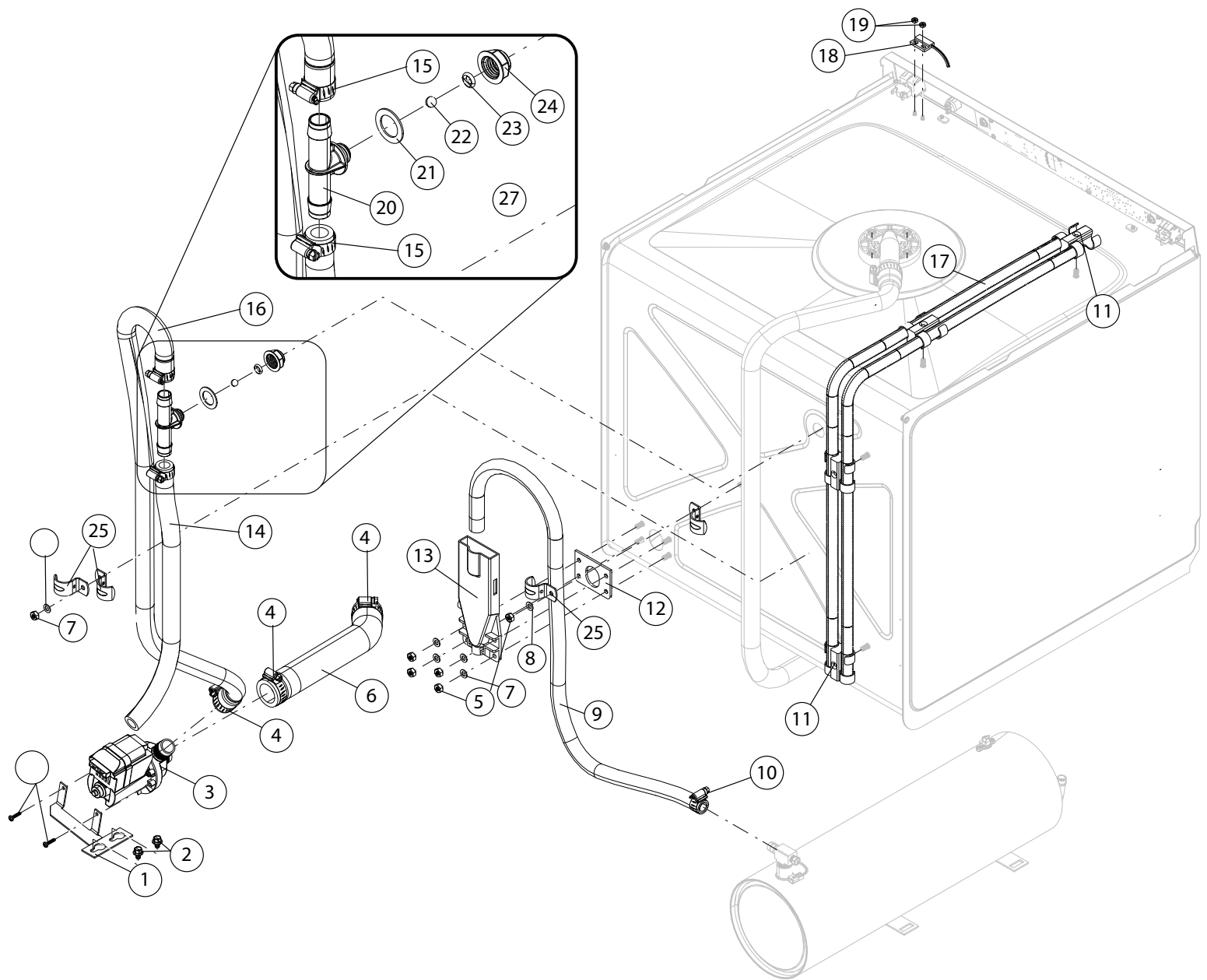
Panels and Door



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	4	00940.50	Screw, Truss Slot SS 10-32x3/8"
2	1	02107.46	Panel, Rear
3	1	02107.47	Weldment, Base
4	4	02104.67	Foot, Adjusting
5	4	02107.48	Nut 1/4-20 WH Serrated SS
6	2	02107.49	Screw, 1/4-20x5/8" Truss SS Phil
7	1	02107.50	Panel, Front
8	2	02107.51	Cord Clip 5/8" Push Mount
9	2	02107.52	Screw, 8-32x3/8" Truss HD
10	1	02107.53	Handle, Door
11	1	02107.54	Weldment, Door

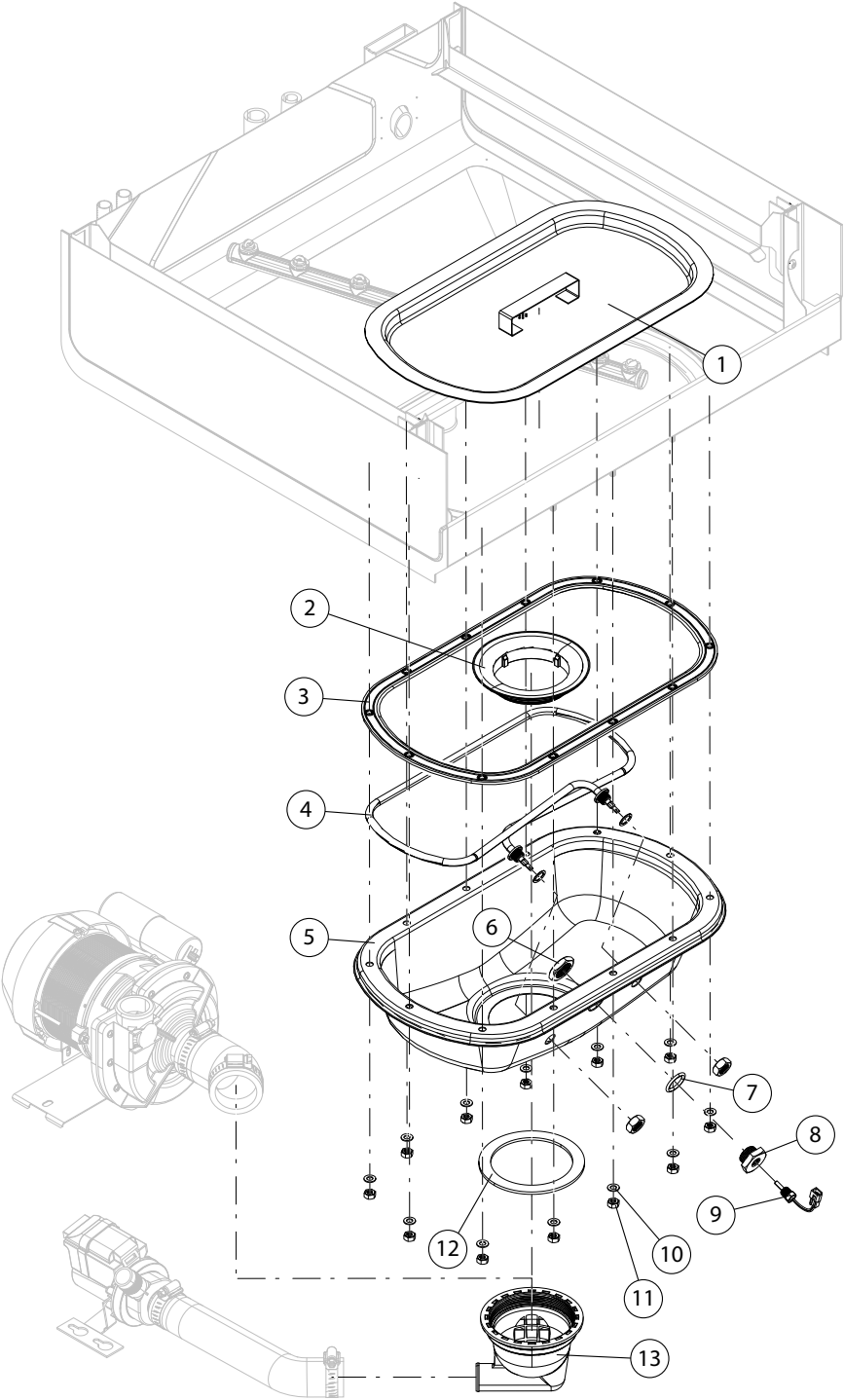
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
12	4	02107.55	Screw, RH Hex SS 1/4-20x5/16"
13	2	02107.56	Hinge, Door
14	2	02107.57	Bracket, Door Hinge Receiver
15	2	02107.58	Rail, Tray
16	4	13822.00	Nut, Acorn 1/4-20
17	1	02107.59	Weldment, Wash Tank
18	1	02107.60	Panel, Top
19	1	02107.61	Gasket, Door 23-5/8" Lg Gray Silicon
20	2	02107.62	Plate, Locking Hinge
---	1	02107.63	Assm, Door Incl #9, 10 & 11
---	1	02107.64	Assm, Door Incl #9, 10, 11, 12, 13

Rear Plumbing



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02104.06	Bracket, Drain Pump
2	2	02103.16	Bolt, Hex Flange 1/4-20 x 3/8 SS
3	1	02107.65	Drain Pump
4	3	03101.00	Clamp, Hose Gear
5	5	00912.00	Nut, 1/4-20 W/ Nylon Insert SS
6	1	02107.66	Hose, Drain Pump
7	5	00924.00	1/4" SS Washer
8	2	02107.67	Washer 17/64 x 1/2 x 0.32 14S
9	A/R	02107.68	Hose, Rubber 1/2"ID x 0.84"OD
10	1	03101.47	Clamp, SS Gear Min 1/2"
11	2	N/A	Clamp, Double Conduit
12	1	02107.69	Gasket, Inlet Chute
13	1	02107.70	Chute, Inlet
14	A/R	02107.71	Hose, 5/8"ID x 1"OD PVC Braided

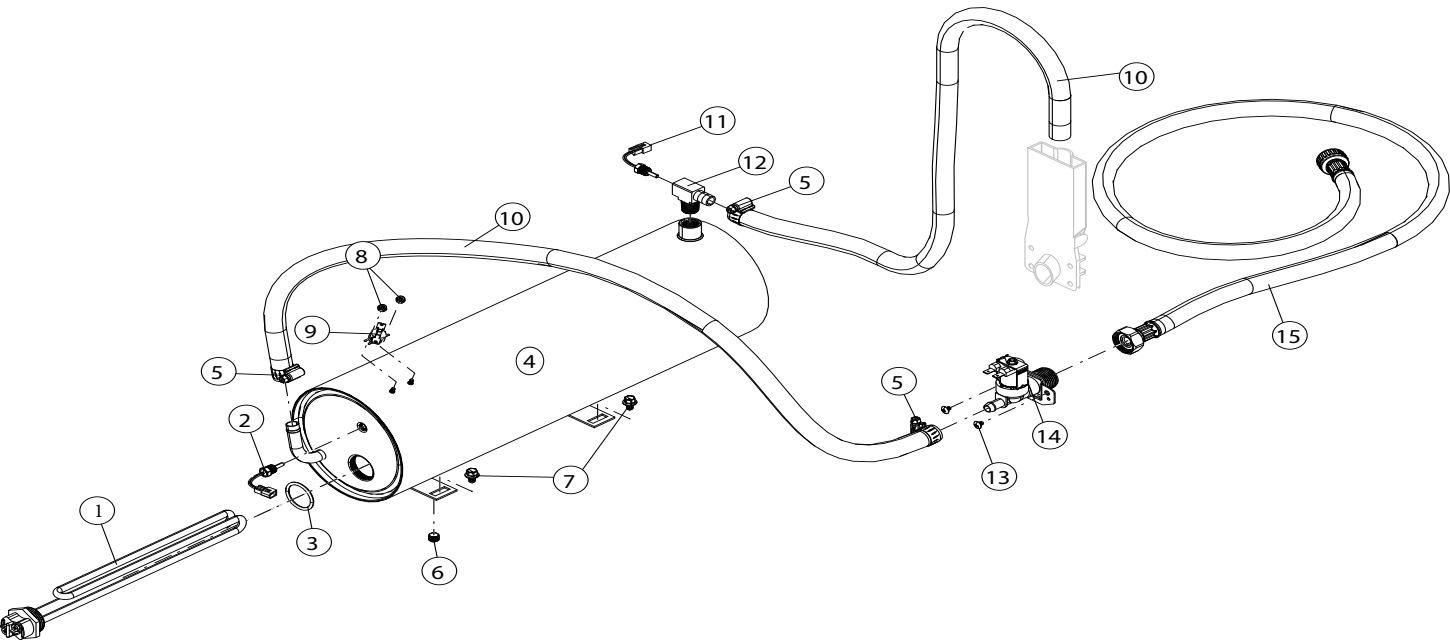
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
15	2	03101.00	Clamp, Hose Gear SS 3/4-1 1/2" #16
16	1	02106.19	Drain Hose
17	A/R	02107.72	Conduit 1/2"
18	1	02107.73	Switch, Reed Aleph
19	2	02103.27	Nut, Grip 6-32 W/ Nylon Insert
20	1	N/A	Anti Siphon Body
21	1	N/A	Washer, Silicon 7/8"IDx1-5/16ODx1/16
22	1	N/A	Ball 3/8" Diameter SS
23	1	N/A	O-Ring 5/16"ID x 9/16"OD x 1/8"
24	1	N/A	Anti Siphon Valve Nut
25	3	00725.40	Clamp, EMT 1/2"
26	2	02107.74	Screw, #8x1/2" Self Tapping
27	1	02106.50	Anti Siphon Valve Assm



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02107.75	Scrap Screen
2	1	02107.76	Pump Suction Ring
3	1	02107.77	Gasket, Upper Sump
4	1	02107.78	Heater, Wash Tank
5	1	02107.79	Sump Bowl
6	1	02107.80	Locknut 1/2" NPT NP
7	1	02104.21	O-Ring

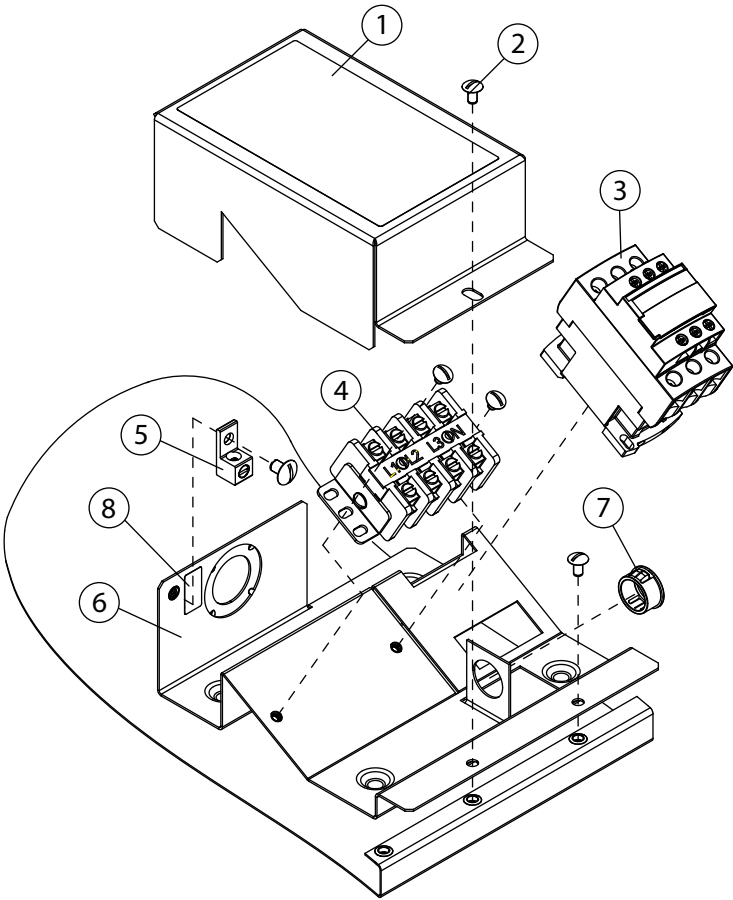
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
8	1	02107.81	Adaptor, Thermistor
9	1	02107.82	Thermistor, KΩ, 2 Wire Assm
10	12	02107.83	Washer 17/64"x1/2"x0.32 14S
11	12	00912.00	Nut, 1/4-20 W/Nylon Insert SS
12	1	02107.84	Gasket, Lower Sump
13	1	02107.85	Pump Suction Elbow

Booster



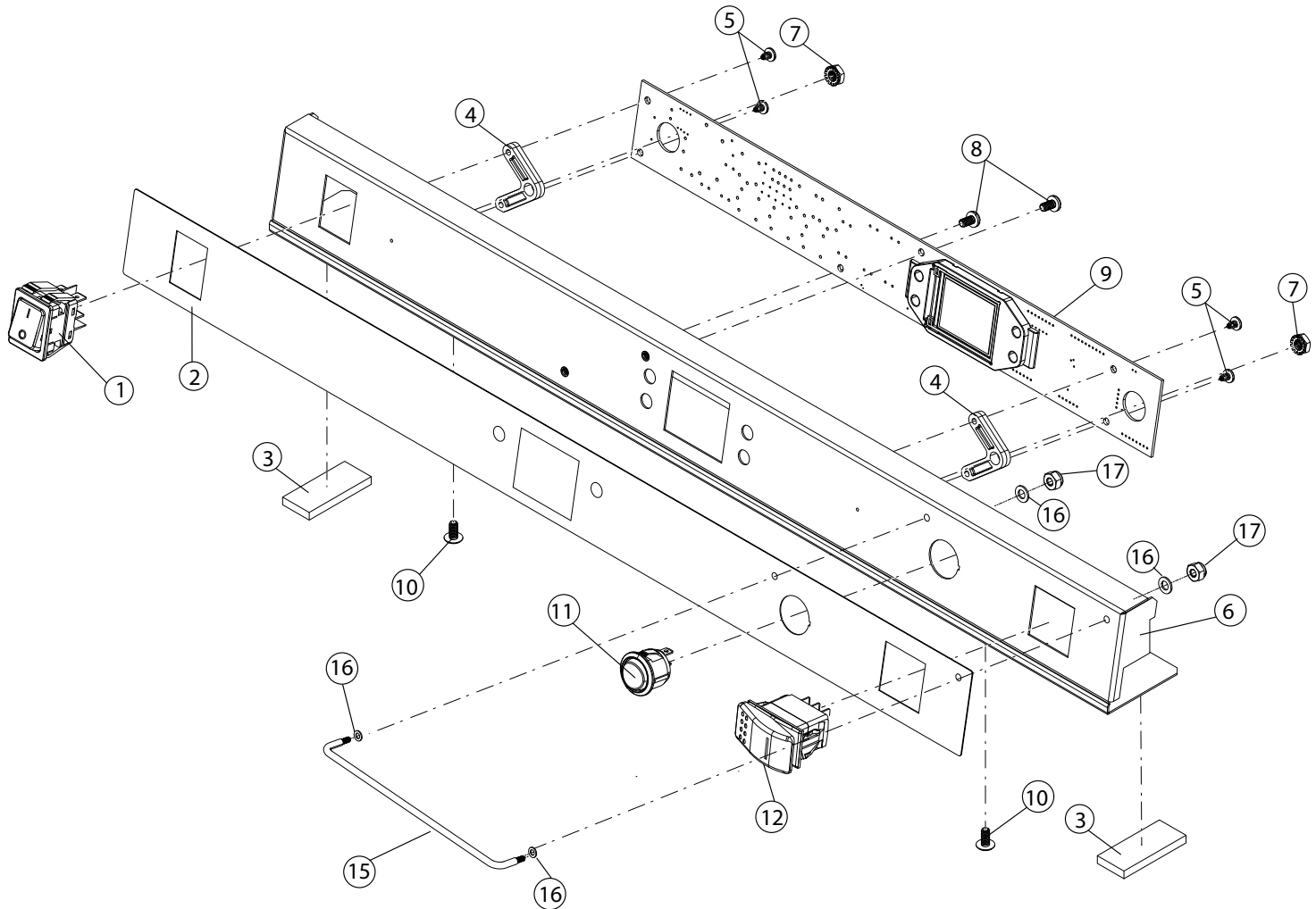
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02107.07	Heater, 5kW/220V
2	1	02107.08	Thermistor, Probe ASSM
3	1	02103.14	Gasket
4	1	02106.01	Booster, Welded ASSM
5	1	02103.21	Clamp, SS Gear-Min. 1/2"
6	1	02107.09	Plug, 1/8 Hex Countersunk SS
7	2	02103.16	Bolt, Hex Flange, 1/4-20x3/8" SS
8	2	00965.00	Nut, Grip 6-32 W/Nylon Insert SS

ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
9	1	02103.19	Thermostat, High Limit 240f
10	A/R	03107.50	Hose, Rubber 1/2"x0.84" OD
11	2	02107.10	Thermistor, 10kΩ, 2-wire
12	1	02107.11	Tee, Rinse
13	2	02107.12	Screw, M4x12MM SS Extra Wide Phil.
14	1	02107.13	Valve, Water Inlet 220V H-1X Series
15	1	N/A	Hose, 1/2"



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02106.03	Cover, Box Wiring
2	2	00940.50	Screw, 10-32x3/8", Truss Head
3	1	02107.06	Contactor, 3 Pole 220VAC Coil
4	1	02106.05	Block, Terminal 4 Pole
5	1	13426.50	Lug, Ground
6	1	02106.04	Box, Wiring
7	1	02106.15	Bushing, Strain Relief, Small
8	1	43078.01	Label, Ground

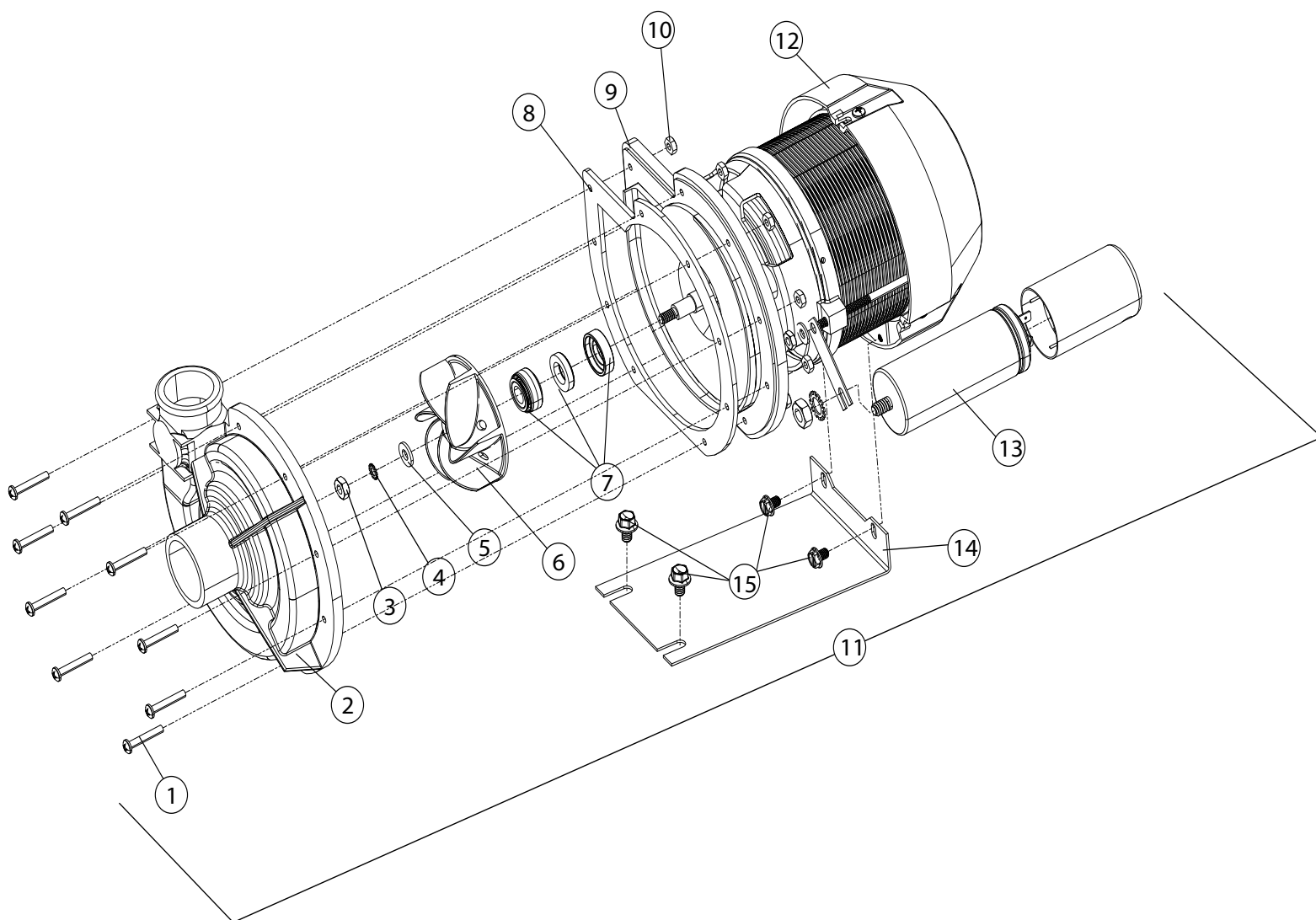
Control Panel



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02107.15	Switch, Rocker DPST 250V Neon
2	2	02107.16	Label, Facia H-1X
3	2	02103.58	Gasket, Steam
4	2	02107.17	Standoff, LED Display Board
5	4	02104.91	Screw, 6-18x1/4" Panhead Phil SS
6	1	02107.19	Panel, Facia H-1X
7	2	02104.68	Nut, 10-32
8	2	02107.20	Screw, #8 x 3/8"
9	1	02107.21	Kit, Control Board
10	1	00911.10	Screw, 8-32x3/8 Truss HD

ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
11	1	02103.57	Prime Switch
12	1	02103.51	Contact, Switch Momentary (N.O.)
13	1	02103.52	Housing, Push Button Switch
14	1	02103.53	Push Button, Green
15	1	03485.00	Switch Guard
16	4	04086.00	#10 Washer
17	2	03801.00	10-32 Lock Nut
---	1	02107.22	Harness, Switch - NOT SHOWN
---	1	02107.23	Harness, Sensor - NOT SHOWN
---	1	02107.24	Harness, Main - NOT SHOWN

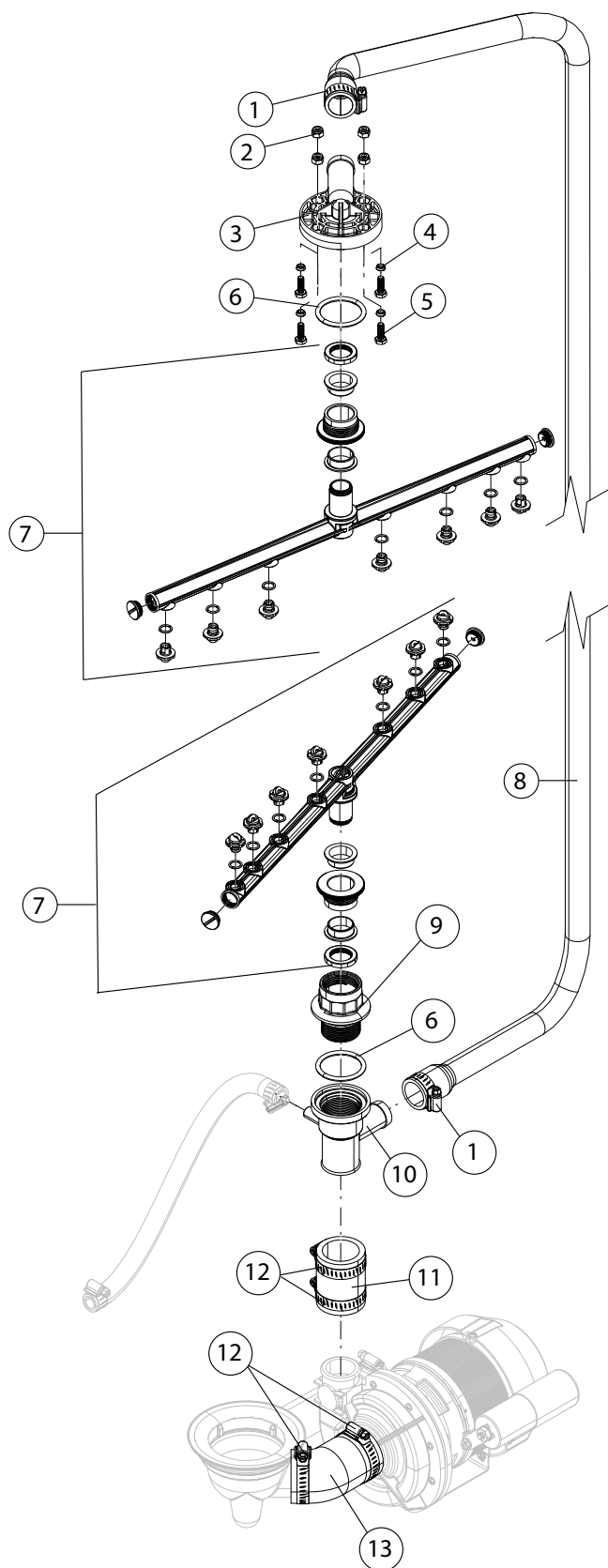
Pump and Motor



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	9	02103.01	Screw, M4, Phil, Pan Head
2	1	02103.02	Impeller Housing Cover
3	1	02107.01	Nut, M6 (Left-hand thread)
4	1	02103.04	1/4" Lock Washer
5	1	02103.05	17/64" Plain Washer
6	1	02107.02	Impeller
7	1	02103.07	Pump Seal
8	1	02103.30	Pump Gasket
9	1	02107.03	Pump Backing Plate

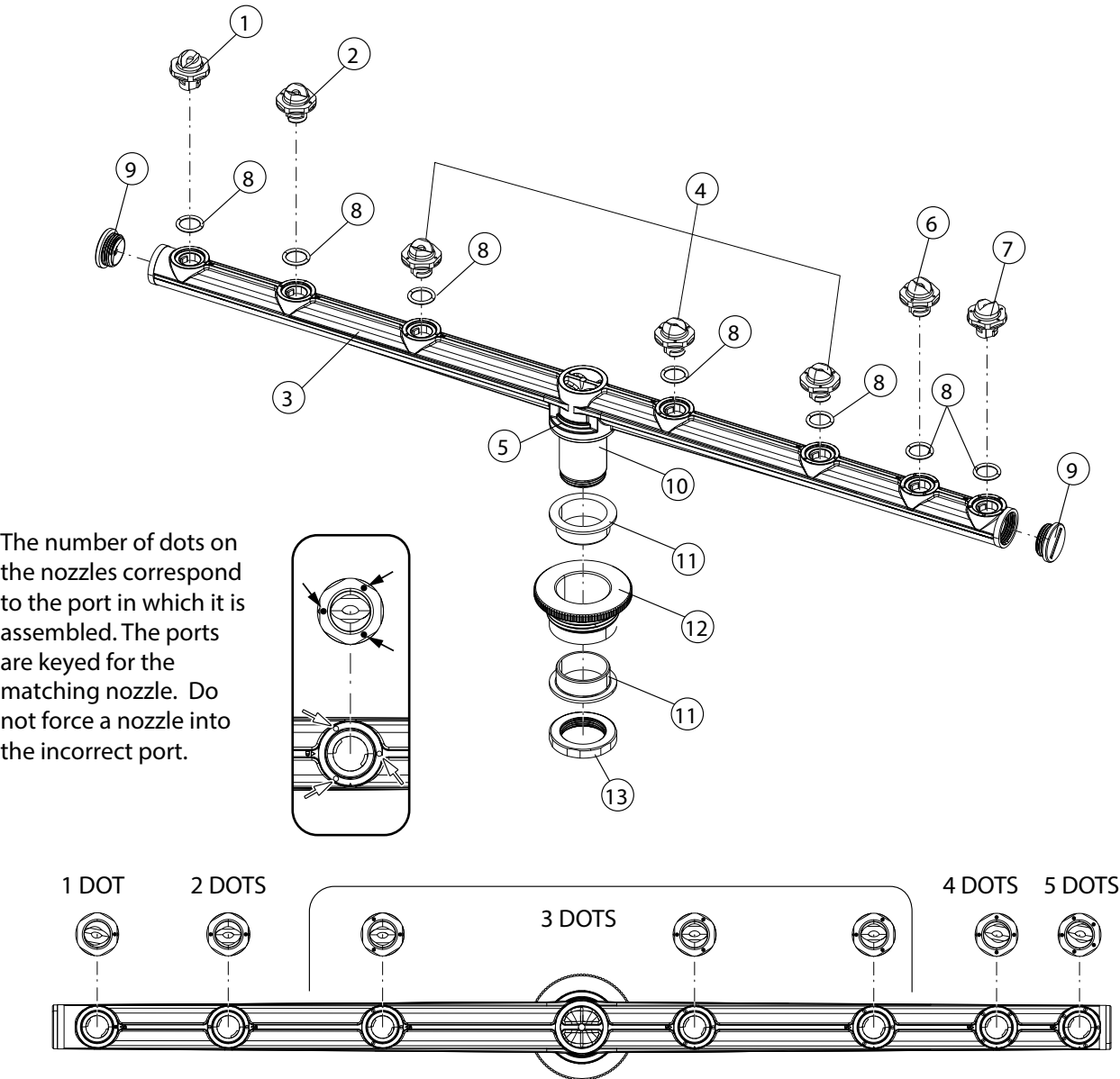
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
10	9	02103.08	Nut, M4
11	1	02103.10	Pump Motor Assm, 220V
12	1	02103.37	Motor Fan Cover
13	1	02103.11	Capacitor, 16 μ F
14	1	02107.04	Wash Pump Bracket
15	2	02107.05	Bolt, Hex Flange 1/4-20 X 3/8" SST
***		02103.10	Motor unavailable as separate part

Spray Arm Manifold



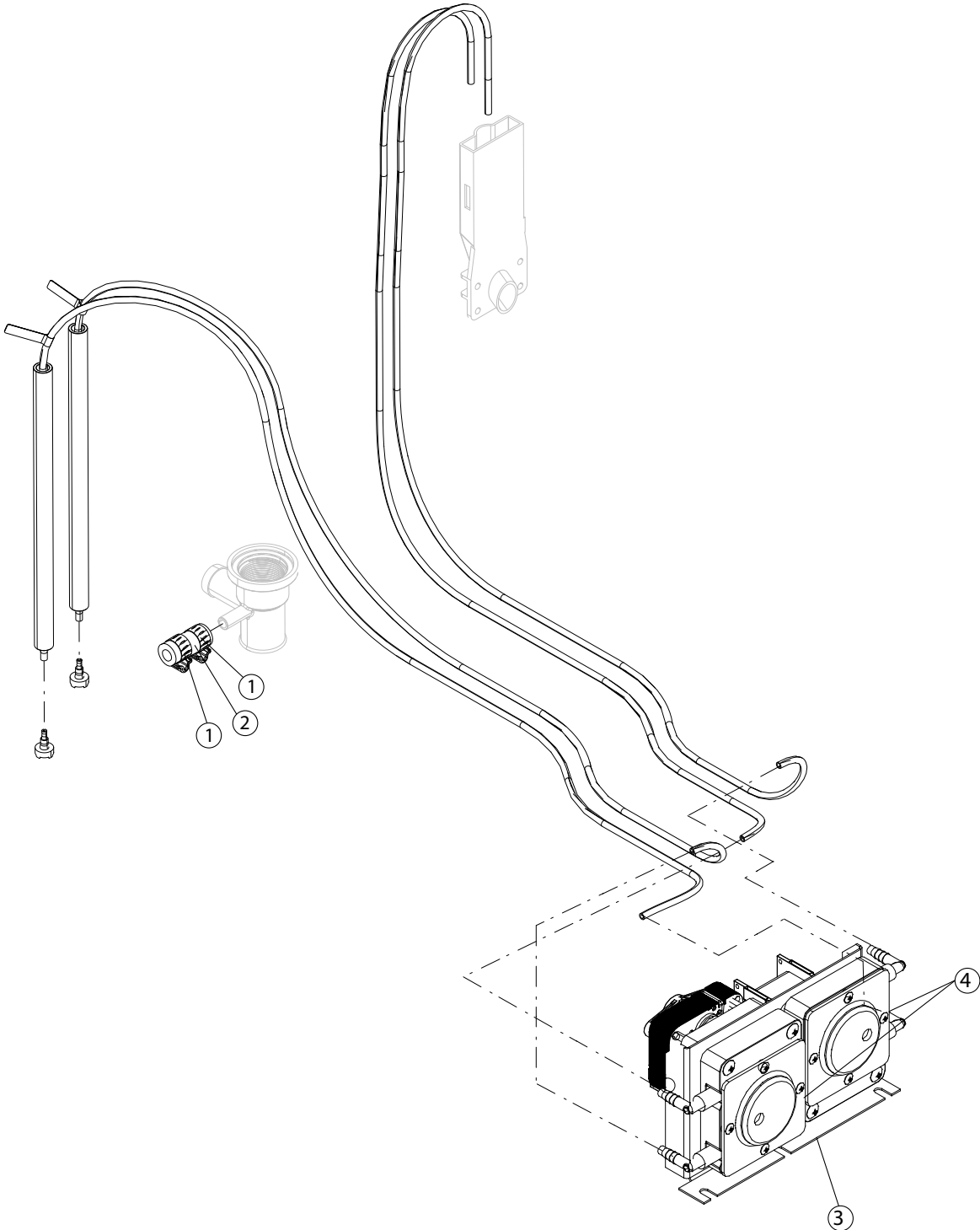
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	2	03101.00	Clamp, Hose Gear Hose 1-1/2" SS
2	2	00912.00	Nut, Hex SS 1/4-20 Nylon Insert
3	1	02107.40	Hub, Upper Spray Arm
4	4	02103.88	Washer, Nylite
5	4	00914.00	Bolt 1/4-20 x 3/4" Hex Head
6	1	02103.83	O-Ring, 2-1/8"OD x 1-3/4"ID x 3/16"
7	2	02107.39	Spray Arm, H-1X Complete Assembly
8	1	02103.81	Hose, Upper Spray Arm
9	1	02107.42	Hub, Lower Spray Arm
10	1	02107.43	Manifold, Pump
11	1	02107.44	Hose, Pump Discharge
12	4	02104.10	Clamp, Hose Gear 1x13/16" - 2x3/4" SS
13	1	02107.45	Hose, Pump Suction

Spray Arm Assembly

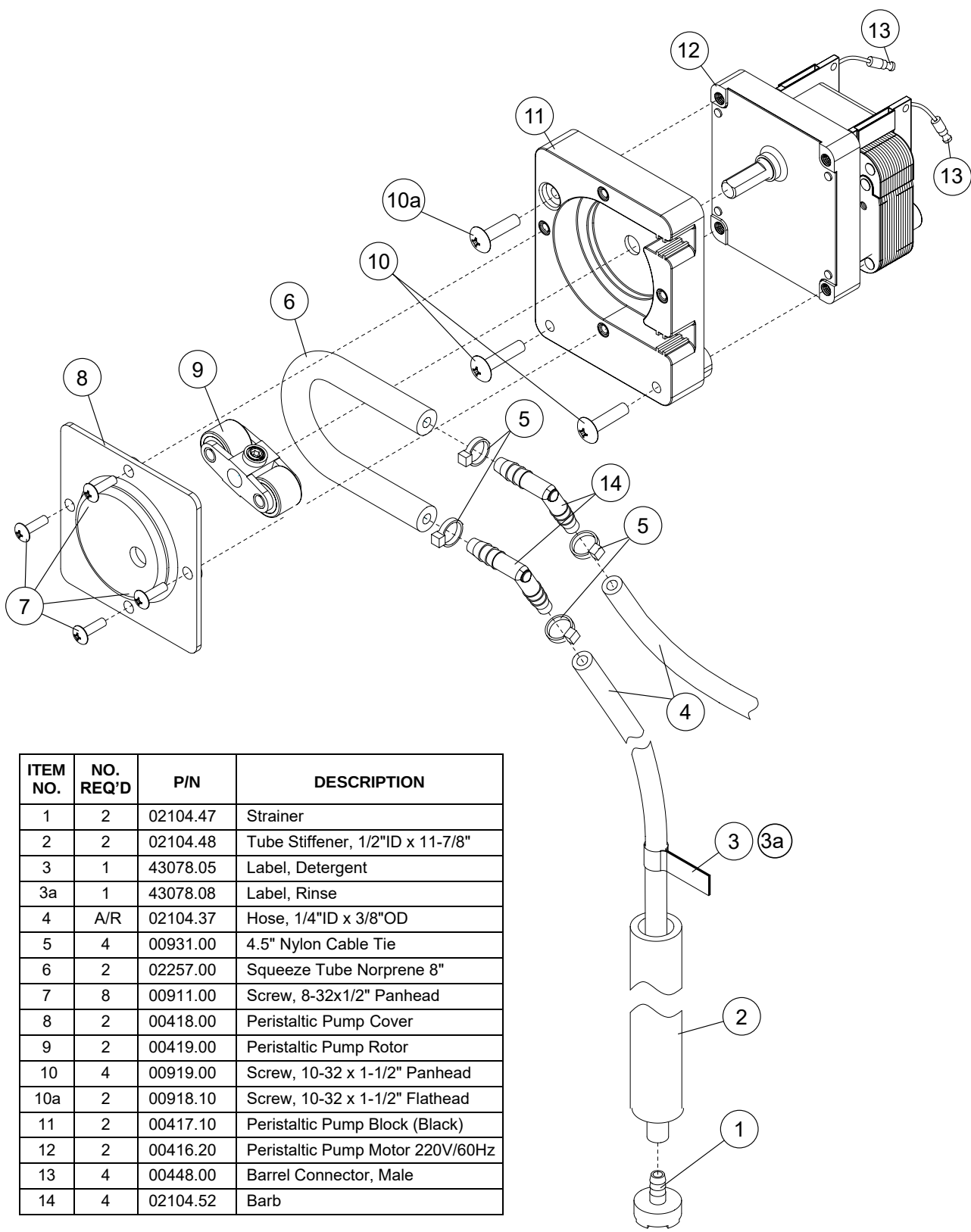


ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	02107.25	Nozzle 1, Spray Arm, H-1X
2	1	02107.26	Nozzle 2, Spray Arm, H-1X
3	2	02107.27	Spray Arm, H-1X
4	1	02107.28	Nozzle 3, Spray Arm, H-1X
5	4	02107.29	Washer, Bearing Spray Arm, H-1X
6	4	02107.30	Nozzle 4, Spray Arm, H-1X
7	1	02107.31	Nozzle 5, Spray Arm, H-1X
8	8	02107.32	O-Ring, Nozzle Spray Arm, H-1X

ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
9	16	02107.33	End Cap, Spray Arm, H-1X
10	2	02107.34	Shaft, Spray Arm, H-1X
11	4	02107.35	Bearing, Spray Arm, H-1X
12	2	02107.36	Bearing, Housing Spray Arm, H-1X
13	4	02107.37	Nut, Bearing Spray Arm, H-1X
---	--	02107.38	H-1X Nozzle Kit (Incl #1, 2, 4 & 6-9)
---	--	02107.39	Assm, Spray Arm, H-1X Complete



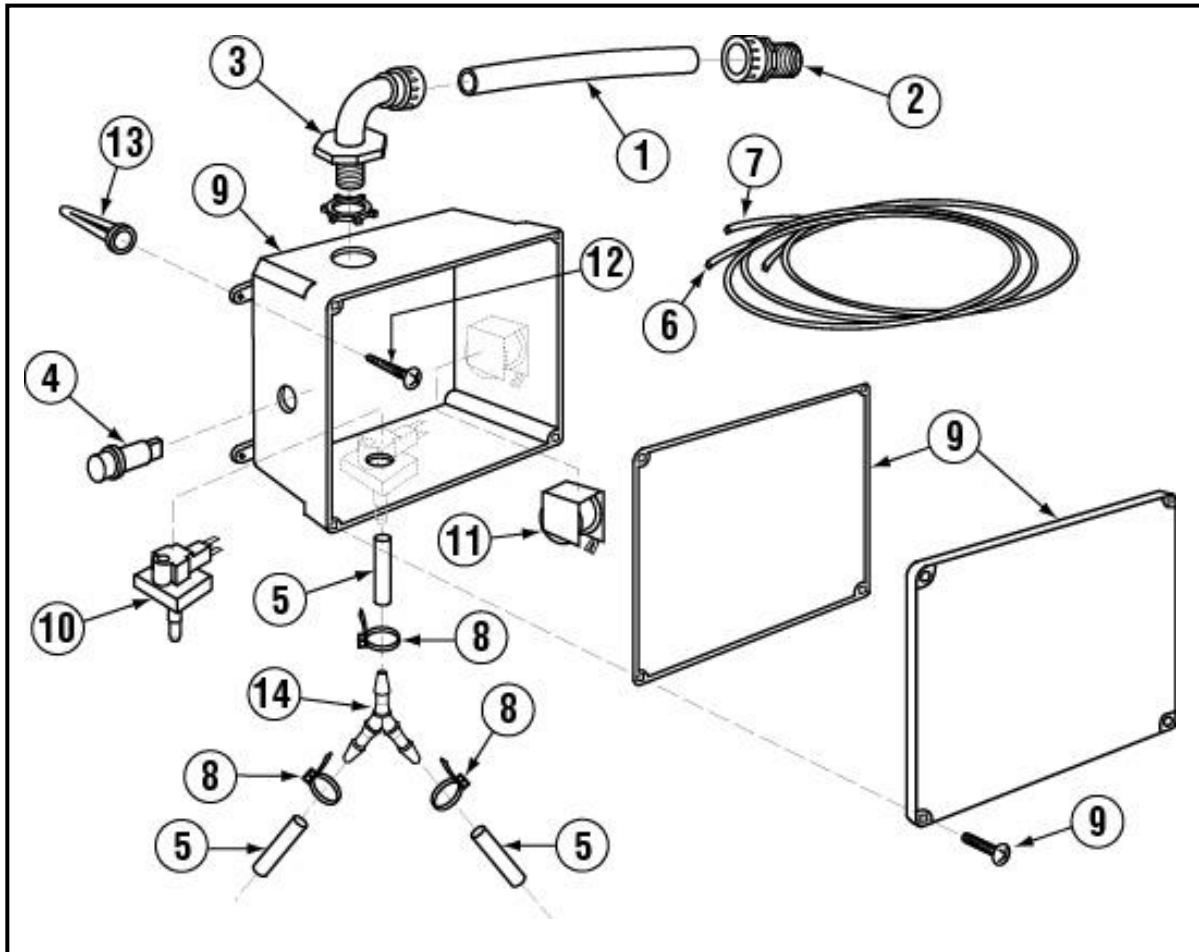
ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	2	02103.21	Clamp, SS Gear-Min 1/2"
2	A/R	03107.50	Hose, Rubber 1/2"x0.84" OD Rinse
3	1	02107.14	Bracket, Chemical Pump, H-1X
4	2	00415.20	Chemical Pump Assm, 220V



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	2	02104.47	Strainer
2	2	02104.48	Tube Stiffener, 1/2"ID x 11-7/8"
3	1	43078.05	Label, Detergent
3a	1	43078.08	Label, Rinse
4	A/R	02104.37	Hose, 1/4"ID x 3/8"OD
5	4	00931.00	4.5" Nylon Cable Tie
6	2	02257.00	Squeeze Tube Norprene 8"
7	8	00911.00	Screw, 8-32x1/2" Panhead
8	2	00418.00	Peristaltic Pump Cover
9	2	00419.00	Peristaltic Pump Rotor
10	4	00919.00	Screw, 10-32 x 1-1/2" Panhead
10a	2	00918.10	Screw, 10-32 x 1-1/2" Flathead
11	2	00417.10	Peristaltic Pump Block (Black)
12	2	00416.20	Peristaltic Pump Motor 220V/60Hz
13	4	00448.00	Barrel Connector, Male
14	4	02104.52	Barb

Optional Chemical Alarm

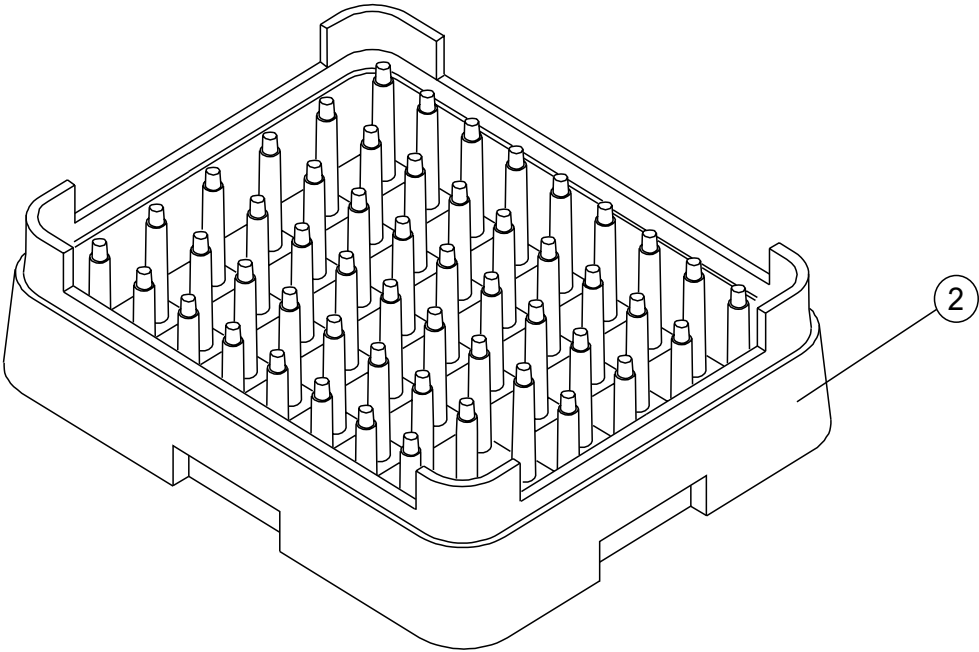
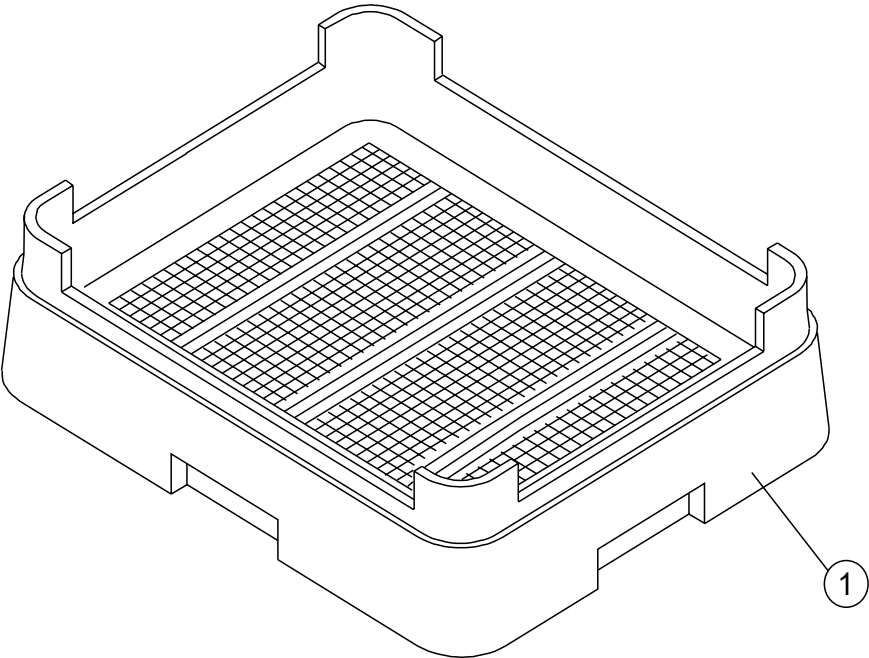
Part Number 12508.00



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	3	00400.00	Conduit, 3/8" Sealite
2	1	00401.00	S.T. 3/8" Straight Connector
3	1	00402.00	S.T. 90 Degree 3/8" Connector
4	1	00406.00	Control Box Light, .5" Diameter, Red
5	1	00435.00	Squeeze Tube, 8"
6	1	00521.00	Wire, 18 Gauge, Orange, 6 ft.
7	1	00531.00	Wire, 18 Gauge, White, 6 ft.

ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
8	5	00931.00	Wire Tie, Small
9	1	12510.00	Sanitizer Alarm Box Assembly
10	1	12511.00	Sanitizer Low Level Vacuum Switch
11	1	12512.00	Sanitizer Alarm Buzzer, 120 Volts
12	4	40126.10	#10 x 3/4" Sheet metal Screw
13	4	40127.00	Wall Anchors
14	1	00426.00	Y Hose Connector, 3/16"

Dish Racks



ITEM NO.	NO. REQ'D	P/N	DESCRIPTION
1	1	12960.01	Dish Rack, Flat
2	1	12960.03	Dish Rack, Peg